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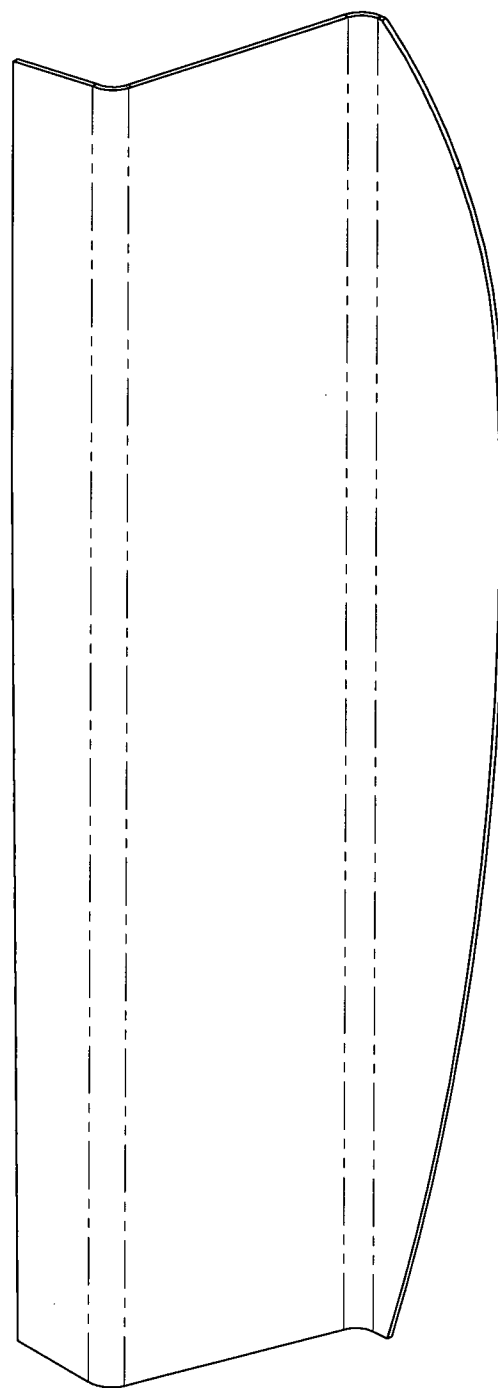
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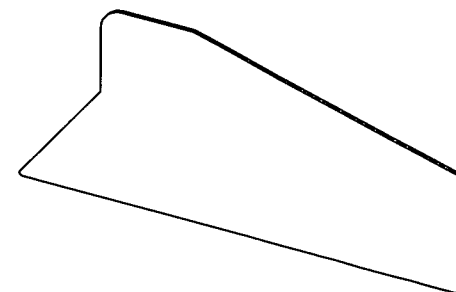
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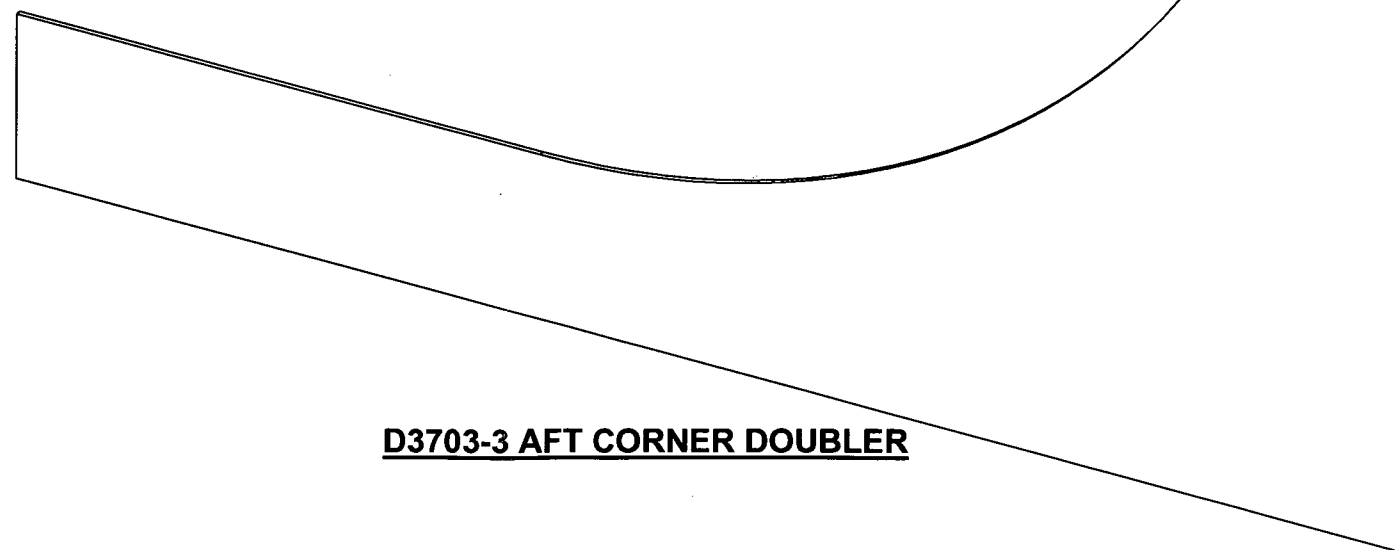
A



8 D3703-1 AFT DOUBLER



D3703-5 AFT CAP



D3703-3 AFT CORNER DOUBLER

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3703-X" AND B/N "BXXXXX" PER DART QSI 044 6.1 (PERMANENT PAINT MARKER)
- 7) WEIGHT: D3703-1 = 0.56 lbs, D3703-3 = 0.23 lbs, D3703-5 = 0.03 lbs
- 8) MANUFACTURE PART FROM "D3703-1F_REV.C.DXF", "D3703-3F_REV.C.DXF" OR "D3703-5F_REV.C.DXF" FILE

RELEASE
2016-06-24
ECN 16-597

APPROVED
DW

C	REVISED DIMENSIONS OF D3703-3. REF: PAR16-503.	AK	16.06.03
B	REVISED D3703-3/-5. REASON: PAR12-188/CIR12-4.	MB	12.12.06
A	NEW ISSUE	MB	08.04.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	MB	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3703	SHEET 1 OF 4
APPROVED	DW	TITLE	SCALE
DE APPR.	DS	AFT DOUBLER	NTS
DATE	16.06.03	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

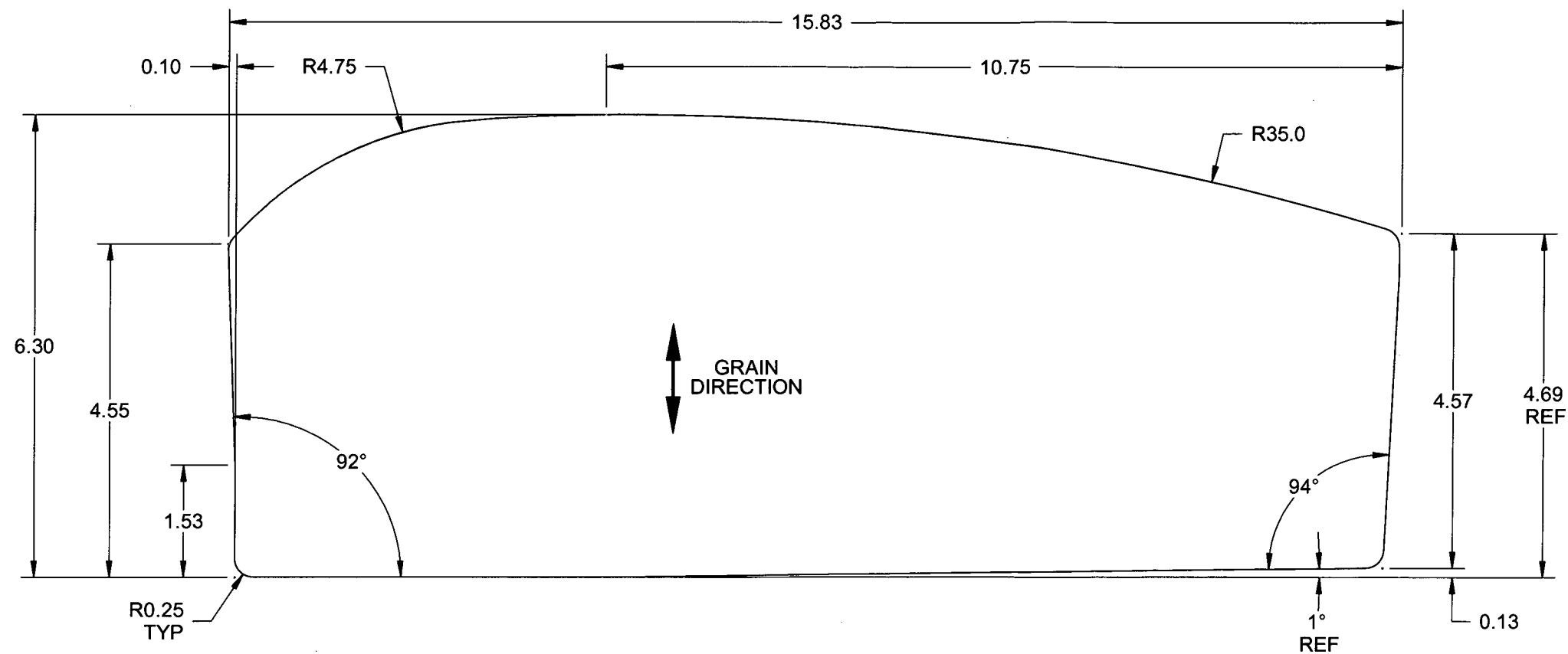
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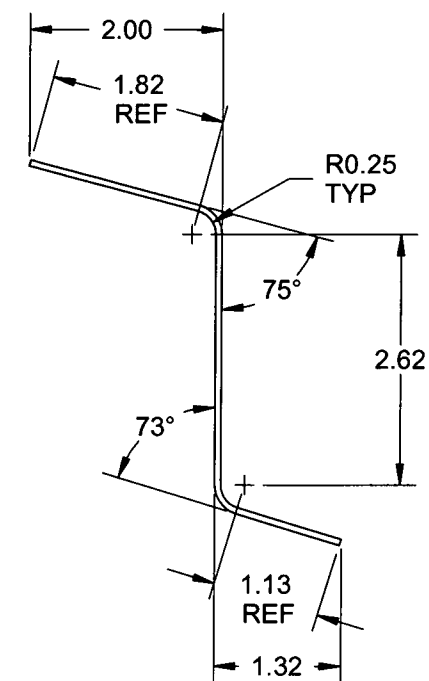
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D3703-1F AFT DOUBLER FLAT PATTERN



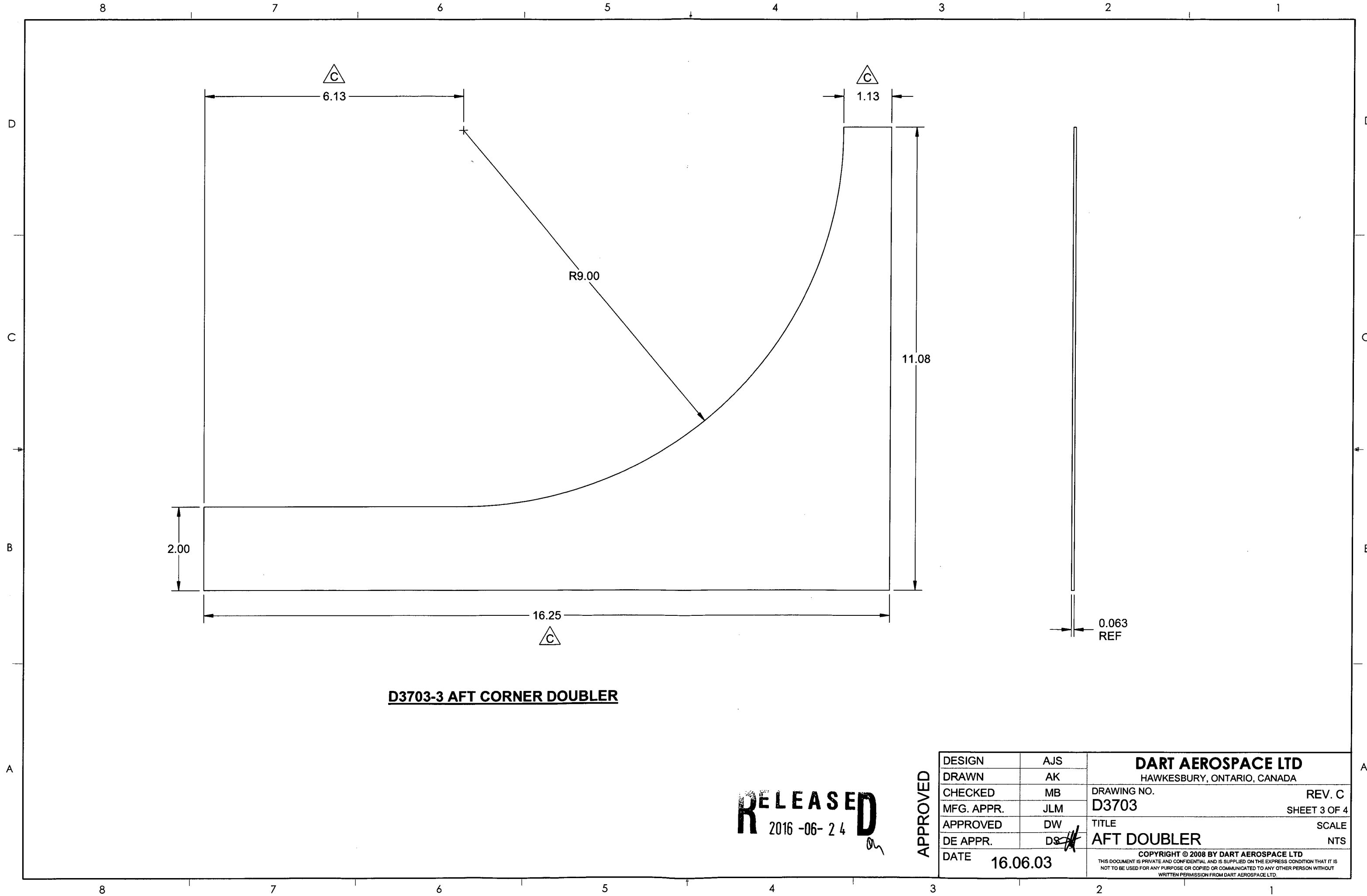
D3703-1 AFT DOUBLER
(MAKE FROM D3703-1F)

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2016-06-24

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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
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MFG. APPR.	JLM	D3703	SHEET 2 OF 4
APPROVED	DW	TITLE	SCALE
DE APPR.	DS	AFT DOUBLER	NTS
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8 7 6 5 4 3 2 1



D3703-3 AFT CORNER DOUBLER

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2016-06-24

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CHECKED	MB	DRAWING NO. D3703	REV. C SHEET 3 OF 4
MFG. APPR.	JLM	TITLE AFT DOUBLER	
APPROVED	DW		
DE APPR.	DS	SCALE NTS	
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CHECKED	MB	DRAWING NO. D3703	REV. C
MFG. APPR.	JLM		SHEET 4 OF 4
APPROVED	DW	TITLE	SCALE
DE APPR.	DS	AFT DOUBLER	NTS
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